

ENGINEERED FOR INDUSTRIAL APPLICATIONS

 $\label{eq:chemical} \textbf{Chemical} \cdot \textbf{Food and Beverage} \cdot \textbf{General Industry} \cdot \textbf{Mining} \cdot \textbf{Power Generation} \\ \textbf{Pulp and Paper} \cdot \textbf{Steel Production} \cdot \textbf{Water and Waste Treatment} \\$



Mechanical Seal SERIES 1015

Premium-grade construction and reliability without a premium-grade price.

- Use with most ANSI and DIN pumps, other pumps, and rotating equipment
- Springs and pins are isolated from the product to prevent clogging and corrosion
- Factory preset to eliminate installation errors
- Pressure tested to ensure greater sealing reliability
- Flexible stator self-aligning design enables even face loading
- Large flush port for API plan 11, 13, or 32 operation
- Fits standard stuffing boxes no need to modify the pump
- Also fits big bore seal chambers

Operating Parameters

Temperature range from 0° to 400° F (205° C) Pressure up to 300 PSI (21 BAR) Speeds up to 5000 FPM (25 m/s)

The **FSI Series 1015** is an economic mechanical cartridge seal ideal for industrial use with most ANSI and DIN pumps, as well as with many other pumps and rotating equipment. It handles the most demanding services and fits standard stuffing boxes without modifying the pump. It's also available for big bore seal chambers.

Premium-grade construction is standard, with options for FFKM or EPR elastomers and premium carbon, sintered silicon carbide faces. The FSI Series 1015 features viton elastomers, 316 stainless steel hardware. and a large flush port for API plan 11, 13, or 32 operation. Its self-aligning stationary design features a flexible stator that enables even face loading, and a four-bolt

gland ensures the seal sets axially and radially.





Cartridge installation is easy — there are no setting clips to remove. Even more, its springs are isolated from the product and are non-clogging. That means they are less susceptible to corrosive damage, resulting in extended seal life. As with all our seals, the FSI Series 1015 is factory preset to eliminate installation errors and pressure tested to ensure greater sealing reliability for your application.



Cartridge Installation Is Easy – There Are **No Setting Clips**

to Remove

Gland and Sleeve 316 Stainless Steel

Teflon Setting Ring Sets Seal and Is Not Removed After Installation

Construction

Anti-rotation Pin Prevents Face from Spinning

C 276 Springs Standard

Heavy Duty Lugs Prevent Stationary from Turning

Non Ask Standard PTFE Op

Fluid Sealing In

ISO 9001:2015

Registration No. 17-102470. This quality standard applies seals, contract manufacturing

gas, commercial, industrial,

Our certification represents products and services and t

Stationary Face

Carbon Standard

Carbide Optional)

(Sintered Silicon

Bad seal? Our Mechanical Repair

Services can fix or replace it.

Even the best seal can suffer damage. But why buy new when your reliable seal can be restored to original new-part tolerances? Fluid Sealing International has 25 years' experience repairing all makes and models of mechanical seals.

Our state-of-the-art repair facility

- · Provides a Seal Report Analysis to determine the cause of failure
- · Offers engineering and design expertise to upgrade

Following assembly, each and every repaired seal is pressure tested to ensure reliability. Our Mechanical Repair Services not only improve seal life, but can also provide you with significant cost savings. And if we can't fix your seal, our full line of replacement seals can tackle

To learn more about our Mechanical Repair Services. contact us at 412-865-2101 or www.worldfsi.net/contact-us



316 Stainless

Set Screws for

Positive Drive

Steel Cup Point

Proven Performance • Engineered for Quality and Precision

Fluid Sealing International designs, builds, and services precision sealing systems used in manufacturing, oil and gas pipelines, and most major industries. Whether you need standard mechanical seals or specially engineered custom seals, we can meet your specific needs and requirements.

Count on FSI for customer-driven designs for superior solutions.

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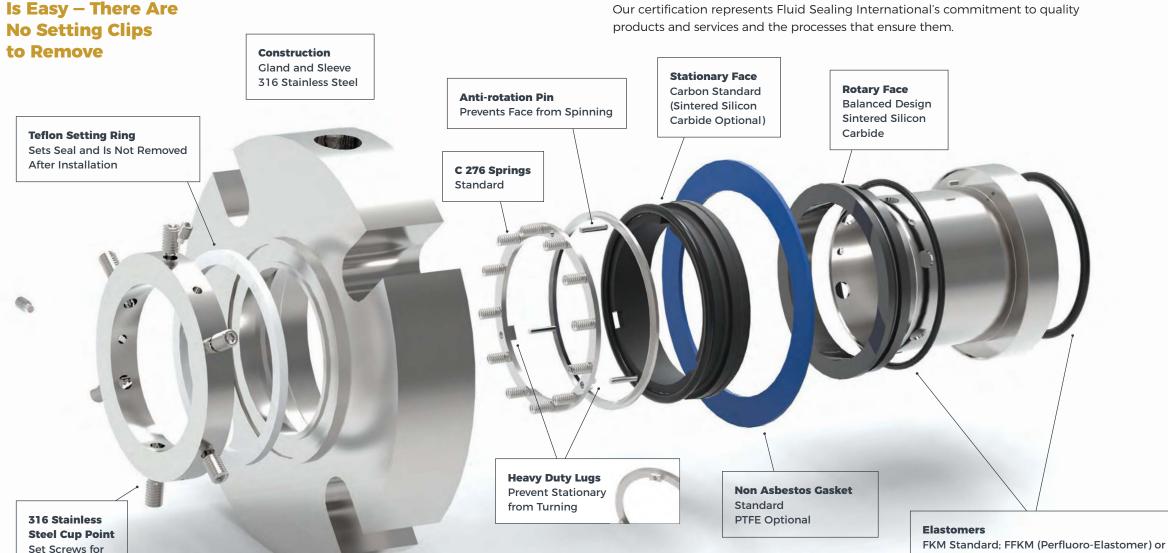
Cartridge installation is easy — there are no setting clips to remove. Even more, its springs are isolated from the product and are non-clogging. That means they are less susceptible to corrosive damage, resulting in extended seal life. As with all our seals, the FSI Series 1015 is factory preset to eliminate installation errors and pressure tested to ensure greater sealing reliability for your application

Fluid Sealing International is now a certified ISO 9001:2015 quality management system.

Registration No. 17-102470.1Q

This quality standard applies to the design, manufacture, and service of mechanical seals, contract manufacturing services, and distribution center services for the oil, gas, commercial, industrial, and aerospace industries.

Our certification represents Fluid Sealing International's commitment to quality





Positive Drive

Cartridge Installation

Proven Performance • Engineered for Quality and Precision

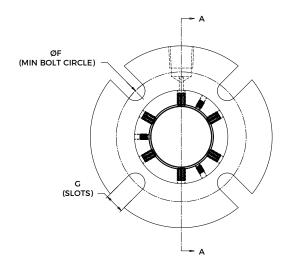
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Count on FSI for customer-driven designs for superior solutions.



EPR (Ethylene Propylene Rubber) Optional

Mechanical Seal SERIES 1015



-3/8-18 NPT Flush (1) 17 13) ØE ØD ØС 15823 (9) øв ØΑ SECTION A-A

- 01 GLAND PLATE 02 THRUST DISC

- 03 SPRING
 04 PIN
 05 STATIONARY FACE
 06 L-SEAT MATING RING
- 07 SLEEVE 08 BACK UP RING
- 09 PIN
- 10 DRIVE COLLAR
 11 SET SCREW
 12 LOCATOR SCREWS
- 13 O-RING14 O-RING15 O-RING
- 16 SETTING PIECE 17 GASKET

STANDARD BORE											
ØA	ØB	ØC (MIN)	ØC (MAX)	ØD	ØE	F	G	Н	I	J	K
1.125	1.664	1.744	2.003	2.378	4.240	2.444	0.438	0.487	1.728	1.177	2.215
1.250	1.816	1.896	2.253	2.628	4.250	2.687	0.563	0.487	1.728	1.177	2.215
1.375	1.925	2.005	2.313	2.688	4.375	2.747	0.563	0.487	1.728	1.177	2.215
1.500	2.150	2.230	2.510	2.885	4.875	2.944	0.563	0.487	1.728	1.177	2.215
1.625	2.335	2.415	2.623	2.998	4.990	3.057	0.563	0.487	1.728	1.177	2.215
1.750	2.400	2.480	2.752	3.127	5.250	3.186	0.563	0.487	1.728	1.177	2.215
1.875	2.525	2.605	2.873	3.248	5.250	3.307	0.563	0.487	1.728	1.177	2.215
2.000	2.650	2.730	3.003	3.378	5.490	3.437	0.563	0.487	1.728	1.177	2.215
2.125	2.748	2.828	3.345	3.720	5.750	3.784	0.688	0.487	1.728	1.177	2.215
2.250	2.908	2.988	3.442	3.817	6.000	3.881	0.688	0.487	1.728	1.177	2.215
2.375	3.033	3.113	3.594	3.969	6.000	4.033	0.688	0.487	1.728	1.177	2.215
2.500	3.158	3.238	3.753	4.128	6.480	4.192	0.688	0.487	1.728	1.177	2.215
2.625	3.278	3.358	4.046	4.421	6.750	4.485	0.688	0.487	1.728	1.177	2.215

							,				
BIG BORE											
ØA	ØВ	ØC (MIN)	ØD	ØE	F	G	Н	I	J	K	
1.125	1.664	2.500	3.248	4.490	3.310	0.440	0.487	1.728	1.177	2.215	
1.375	1.925	2.875	3.468	5.310	3.530	0.563	0.487	1.728	1.177	2.215	
1.750	2.400	3.500	4.438	6.310	4.500	0.563	0.487	1.728	1.177	2.215	
1.875	2.525	3.625	4.348	6.000	4.410	0.563	0.487	1.728	1.177	2.215	
2.125	2.748	3.875	4.750	7.130	4.812	0.688	0.487	1.728	1.177	2.215	
2.500	3.158	4.500	5.253	7.880	5.315	0.688	0.487	1.728	1.177	2.215	
2.625	3.278	4.625	5.313	7.000	5.440	0.688	0.487	1.728	1.177	2.215	



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